

A New Enhanced SPFD Rewiring Algorithm

Jason Cong*, Joey Y. Lin* and Wangning Long⁺

*Computer Science Department, UCLA

⁺Aplus Design Technologies, Inc.

{cong, yizhou}@cs.ucla.edu, longwn@applus-dt.com

Abstract

This paper presents an in-depth study of the theory and algorithms for the *SPFD*-based (*Set of Pairs of Functions to be Distinguished*) rewiring, and explores the flexibility in the *SPFD* computation. Our contributions are in the following two areas: (1) We present a theorem and a related algorithm for more precise characterization of feasible *SPFD*-based rewiring. Extensive experimental results show that for LUT-based FPGAs, the rewiring ability of our new algorithm is 70% higher than *SPFD*-based local rewiring algorithms (*SPFD-LR*) [19][21] and 18% higher than the recently developed *SPFD*-based global rewiring algorithm (*SPFD-GR*)[20]. (2) In order to achieve more rewiring ability on certain selected wires used in various optimizations, we study the impact of using different atomic *SPFD* pair assignment methods during the *SPFD*-based rewiring. We develop several heuristic atomic *SPFD* pair assignment methods for area or delay minimization and show that they lead to 10% more *selected rewiring ability* than the random (or arbitrary) assignment methods. When combining (1) and (2) together, we can achieve 38.1% higher general rewiring ability.

1. Introduction

Rewiring is a technique that replaces a wire with another wire in a given Boolean network for area and/or delay reduction while maintaining functional equivalence. Recently, it has received increased attention due to the need for closer synthesis and layout interaction in timing closure. Using layout information, rewiring is efficient in post-layout logic synthesis. The rewiring problem has been widely studied. Existing approaches include the automatic test pattern generation (*ATPG*) based redundancy addition and removal [2] [5] [6] [7] [12] [14] [15], symmetry detection [4], and the *SPFD* (*Set of Pairs of Functions to be Distinguished*) [19] [17] [20] based algorithms.

SPFD is a recently proposed method to represent functional permissibility [19]. It can be understood as a method to express “don’t-care” conditions [3]. It provides a great flexibility in rewiring and other areas. The authors of [19] proposed an *SPFD*-based rewiring algorithm. The authors of [17] applied *SPFD* to the technology-independent logic synthesis. *SPFD* has also been applied to floorplanning and placement of multi-level PLAs [8] and low-power designs for FPGAs [13].

The rewiring algorithm proposed in [19] tries to replace the target wire with an alternative wire based on *SPFD* computation. Although it achieves a good synthesis result for FPGA area minimization, it has an inherent limitation in that it can only perform local rewiring, that is, the destination node of the alternative wire has to be the same as that of the target wire. In this paper, this approach is referred as *SPFD-LR*. In [20], an *SPFD*-based global rewiring algorithm, *SPFD-GR*, is proposed with application to area minimization of FPGA designs. *SPFD-GR* successfully overcomes the limitation of *SPFD-LR* and is capable of finding a global alternative wire that might be far away from the target wire.

Rewiring ability defined in [20] is a useful measurement of rewiring algorithms. It is described as the number of wires having alternative wires. The higher the rewiring ability, the more rewiring choice an algorithm has. Previous work shows that the rewiring ability of *SPFD-GR* is 44% better than that of *SPFD-LR*. However, our study shows that the *SPFD* computation in both *SPFD-LR* and *SPFD-GR* did not explore the full flexibility in *SPFD* computation, and both methods over-constrained the rewiring conditions.

In this paper, we focus on the in-depth study of the *SPFD*-based rewiring algorithm and explore the flexibilities in *SPFD* computation. Our results can be used to improve both *SPFD-LR* and *SPFD-GR*. Our main contributions are as follows:

1. We develop a new theorem and an efficient algorithm for more precise characterization of feasible *SPFD*-based rewiring. This technique reduces redundant constraints introduced by previous methods and brings an 18% higher general rewiring ability than *SPFD-GR*. (Section 4)
2. We focus on the rewiring ability of certain selected wires that are critical for various optimization objectives and develop several heuristic algorithms for atomic *SPFD* pair assignment. As the result, these selected wires have more rewiring opportunity, which in turn provides better optimization potentials. When we focus on wires in the ϵ -network (timing-critical network), our criticality-oriented heuristics can gain 10% more *selected rewiring ability* than in random assignments. When combining with the technique in 1, we can achieve 38.1% improvement in general rewiring ability. (Section 5)
3. We integrate these methods into our enhanced *SPFD*-based rewiring algorithm (*SPFD-ER*). A primitive flow is used to illustrate that the additional rewiring ability we achieved can help reduce the number of critical paths in the ϵ -network, and subsequently improve the circuit performance. (Section 6)

2. Terminologies and Definitions

This section reviews some terminologies and definitions used in this paper. The circuits referred in this paper are combinational circuits. We assume that the input circuit is a mapped K -LUT network, meaning that each **logic cell** (or **node**) in the circuit, as shown in Fig. 1, has a single **out-pin** p_0 and up to K **in-pins** ($p_1, p_2, \dots, p_n, n \leq K$). Each node has an internal logic function $p_0 = f(p_1, \dots, p_n)$ that defines the logic relationship between the out-pin and the in-pins of the node, and can be any K -input function. Every pin in the circuit is also associated with a global logic function, denoted as g_i in Fig. 1, in terms of the primary inputs of the circuit.

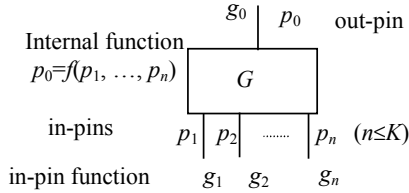


Fig. 1. A K -input single-output logic cell

For wire $p_1 \rightarrow p_2$, as shown in Fig. 2, G_2 is its **source node** and G_3 is its **destination node**. **Transitive fanout nodes of pin** p_i are the nodes on the paths from p_i to a primary output (**PO**). **Transitive fanout nodes of a node** are the transitive fanout nodes of the node's out-pin. A **dominator** of pin p_i is a transitive fanout of p_i through which all the paths from p_i to POs must pass. A **dominator of a wire** is the dominator of the wire's destination pin. For example, in Fig. 2, G_5 is the only dominator of pin p_1 ; both G_3 and G_5 are the dominators of pin p_2 , and they are also the dominators of wire $p_1 \rightarrow p_2$.

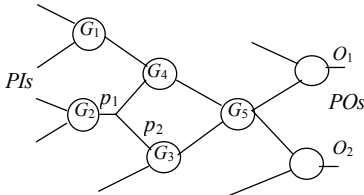


Fig. 2. Illustration of dominator

We measure the timing criticality of a wire based on its time slack. When we do rewiring to improve timing performance, we usually try to replace a more critical wire with a less critical wire.

Given a **function pair** (π_1, π_0) , $\pi_1 \neq 0$, $\pi_0 \neq 0$ and $\pi_1 \pi_0 \equiv 0$, function f is said to **distinguish** (π_1, π_0) if either one of the following two conditions is satisfied [17]:

$$\pi_1 \leq f \leq \bar{\pi}_0 \quad \text{or} \\ \pi_0 \leq f \leq \bar{\pi}_1$$

where $\pi_1 \leq f \leq \bar{\pi}_0$ can be understood as $f = 1$ when $\pi_1 = 1$, and $f = 0$ when $\pi_0 = 1$ [19]. The second condition can be interpreted in the same way.

An **SPFD** is a Set of Pairs of Functions to be Distinguished, e.g., $P = \{(\pi_{11}, \pi_{10}), (\pi_{21}, \pi_{20}), \dots, (\pi_{m1}, \pi_{m0})\}$. Function f is said to satisfy an **SPFD** if f distinguishes all the

function pairs in the **SPFD** set. An **atomic SPFD pair** is a function pair in which the two functions are the minimal product terms of the input functions of a node. An **atomic SPFD** is an **SPFD** containing only one or several atomic **SPFD** pair(s) [19][20]. **SPFD** is described as a new way to express the “don’t-care” conditions and provide flexibility to implement a node [3].

3. Review of SPFD Calculation

We briefly review the method proposed in [19] for **SPFD** calculation. For an existing logic network, the calculation of the **SPFDs** usually consists of two steps:

- 1) Traverse the entire circuit from primary inputs (**PIs**) to primary outputs (**POs**) and calculate the global logic functions* at all pins.
- 2) Calculate the **SPFDs** backward from **POs** to **PIs**.

At each pin, the **SPFD** calculation is carried out in accordance with the following 3 cases:

- a) At a **PO**, O_i , the **SPFD** has only one function pair, $P = \{(f_{i1}, f_{i0})\}$, where f_{i1} is the on-set of the global function of O_i , and f_{i0} is the off-set function of O_i .
- b) At a node's out-pin, the **SPFD** is the union of its fanout pins' **SPFDs**.
- c) For the in-pins of a node, once its out-pin **SPFD** has been obtained, the in-pin **SPFDs** are obtained by decomposing its out-pin **SPFD** into an **atomic SPFD** and assigning the atomic function pairs backwards to in-pins.

4. A Precise Characterization of Feasible SPFD-based Rewiring

The first contribution of our work is to provide an exact formulation of rewiring and present a procedure which can find all possible alternative wires under **SPFD** constraints.

Recall case b) of the **SPFD** calculation in Section 3. For a node with multiple fanouts, its out-pin's **SPFD** is the union of its fanout pin's **SPFDs**. The union operation is performed as follows: Suppose its fanout pins' **SPFDs** are $P = \{(\pi_{11}, \pi_{10}), (\pi_{21}, \pi_{20}), \dots, (\pi_{m1}, \pi_{m0})\}$. First, we will find a function f that can distinguish all of them. For example, the original function of this out-pin is such a function. Without a loss of generality, we can assume $\pi_{i1} \leq f \leq \bar{\pi}_{i0}$, $i=1,$

$2, \dots, m$. Then we will unite $\pi_1 = \bigcup_{i=1}^m \pi_{i1}$ and $\pi_0 = \bigcup_{i=1}^m \pi_{i0}$, and set the

SPFD of the outpin to be (π_1, π_0) . In turn, the resulting union (π_1, π_0) , is used to calculate the **SPFDs** of its in-pins. The union operation is an important step for **SPFD** calculation. The **SPFD** method may not be able to create the node function without this step. This operation is used in many previous rewiring algorithms, including those in [19] and [20]. In this paper, we will refer to P as the **pre-union SPFD** and $\{(\pi_1, \pi_0)\}$ as the **post-union SPFD**.

The union operation here is obviously a sufficient condition for rewiring, however, our study shows that it is not a necessary

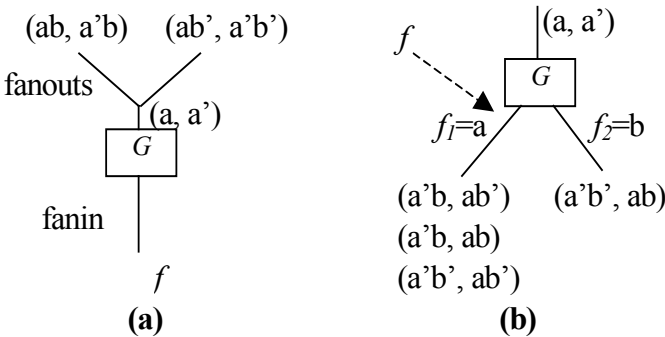
* When the network is very large, it may be partitioned into several sub-networks for rewiring, as in [20]. In this case, we shall compute the global function of each node in its sub-network.

condition for successful rewiring. In many cases, it will create unnecessary constraints between disjunctive *SPFD* pairs.

For example, suppose that $(\pi_{11}, \pi_{10}), (\pi_{21}, \pi_{20}), \dots, (\pi_{m1}, \pi_{m0})$ are the *SPFDs* of the fanout branches of the outpin of node G and they are disjunctive. If we unite them with $\pi_1 = \bigcup_{i=1}^m \pi_{i1}$ and $\pi_0 = \bigcup_{i=1}^m \pi_{i0}$, it will create constraints, such as $(\pi_{11}, \pi_{20}), (\pi_{m1}, \pi_{10})$ which are not among the original *SPFDs*. This will limit the rewiring ability of node G . We perform an experiment on the benchmarks we used in Section 6, and find that about 25% of the fanouts in the circuits have disjunctive *SPFD* pairs*. The *SPFD* rewiring ability may significantly increase after we eliminate the unnecessary constraints introduced by the union operation. Here is a simple example to illustrate this problem.

Example: In Fig. 3(a), node G has two fanouts whose *SPFD* requirement are $(ab, a'b)$ and $(ab', a'b')$, and the *SPFD* constraint becomes (a, a') after the union. Now the wires which can replace f are only the wires with function a or a' , since no other function can distinguish (a, a') . However function $a \oplus b$, and function $a \oplus b$, can also replace f and satisfy the *SPFD* constraints $(ab, a'b)$ and $(ab', a'b')$. We can therefore increase the likelihood of finding an alternative wire with the *SPFDs* prior to union.

Moreover, we noticed that even without a union, the *SPFD* assigned to each input pin is not a necessary condition. In Fig. 3(b), the *SPFD* requirement of (a, a') can be assigned to the two input pins f_1 and f_2 as shown. We will find that the *SPFD* assigned to input pin f_1 can only be satisfied by function a or a' . This means that only $f=a$ or $f=a'$ can replace f_1 in conventional *SPFD* methods. However $f=a \oplus b$ and $f=a \oplus b$ can also satisfy the *SPFD* constraints (a, a') at the output pin and be able to replace f_1 .



**Fig. 3. (a) Unnecessary constraints by union
(b) Not a necessary condition**

Based on these observations, we formulate the general form of the rewiring problem and provide a procedure that defines an exact characterization for the rewiring based on the

fanouts' *SPFDs*. Our procedure avoids the union operation and, thus, does not have to create additional constraints. We formulate our **rewiring problem** as follows:

Given a node G , the *SPFD* of its out-pins as $P = \{(\pi_{11}, \pi_{10}), (\pi_{21}, \pi_{20}), \dots, (\pi_{m1}, \pi_{m0})\}$, the input functions of this node are f_1, f_2, \dots, f_n (Fig. 4). We find a necessary and sufficient condition for f_1, f_2, \dots, f_n which satisfies that there exists a $g = f(f_1, f_2, \dots, f_n)$ that can distinguish $(\pi_{11}, \pi_{10}), (\pi_{21}, \pi_{20}), \dots, (\pi_{m1}, \pi_{m0})$.

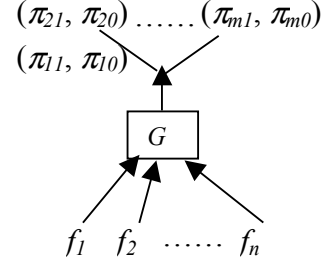


Fig. 4. Illustration of the rewiring problem

We will build a graph to solve this problem. First let $\pi = \pi_{11} + \pi_{10} + \pi_{21} + \pi_{20} + \dots + \pi_{m1} + \pi_{m0}$, and

$$\beta_{00\dots 0} = f_1 f_2 \dots f_n \pi$$

$$\beta_{00\dots 1} = f_1 f_2 \dots f_n \pi$$

$$\dots$$

$$\beta_{11\dots 1} = f_1 f_2 \dots f_n \pi$$

We can build a graph S which has 2^n vertices, each vertex corresponding to one of these β 's. We construct the edge of the graph in the following way: If $\exists i, \beta_a \cap \pi_{i1} \neq \emptyset$ and $\beta_b \cap \pi_{i0} \neq \emptyset$, we add an edge between vertices a and b . Now we have the following:

Theorem: S is a bi-partite graph if and only if there exists $g = f(f_1, f_2, \dots, f_n)$ which can distinguish $(\pi_{11}, \pi_{10}), (\pi_{21}, \pi_{20}), \dots, (\pi_{m1}, \pi_{m0})$.

Reader may refer to [23] for the proof.

With this equivalent condition, the *SPFDs* of the input pins do not need to satisfy the redundant constraints brought by the union operation. Thus we can find more alternative wires and increase the rewiring ability.

The work in [17] also represents *SPFD* in a bi-partite graph which reflects the nature of the *SPFD* technique. The difference between our method and previous work is that we distinguish between the *SPFD* used for identifying rewiring (pre-union *SPFD*) and the *SPFD* used for backward distribution (post-union *SPFD*). Instead, [17] distributes the pre-union *SPFDs* to its fanins. In their method, when a pin has more than one disjunctive *SPFD*, a non-bipartition situation may occur and new nodes or multi-valued nodes need to be inserted in the circuit, causing trouble for post-layout rewiring. [19] and [20] use the post-union *SPFD* for rewiring, therefore it may not find all the possible alternative wires. Our method properly uses both *SPFDs* and achieves the maximum rewiring ability under current the *SPFD* assignment.

Moreover, the rewiring algorithm in [17] only allows one wire to be changed at a time. While our problem formulation is a more general form of rewiring, since the input functions f_1, \dots, f_n could be

* It was stated in [17] that disjoint *SPFD* pairs rarely occurs because they map the *SPFD* to the local inputs, while we always map the *SPFD* to the primary inputs. Therefore our *SPFD* calculation is less redundant and may have more disjunctive pairs.

any possible function. It accommodates changing several input functions simultaneously, as required by *SPFD-GR*.

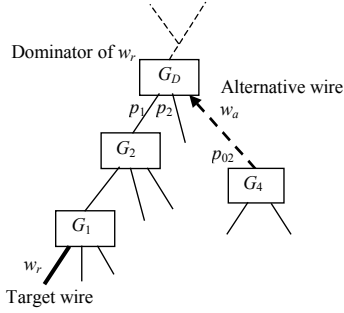


Fig. 5. Illustration of rewiring algorithm

Given target wire w_r , which is the input of G_1 , for its dominator G_D , as shown in Fig. 5, our rewiring algorithm is as follows:

- 1) Temporarily remove w_r from G_1 and re-calculate the output function of G_1 ;
- 2) Propagate G_1 's new output function through its transitive fanouts until reaching G_D ;
- 3) For the new input functions of G_D , build the graph S_D by the above theorem. If the graph S_D is a bi-partite graph, we can then remove w_r without adding other wires.
- 4) If 3) fails, try to add another wire w_a as an input of G_D . Then build the graph S_D and check whether it is a bi-partite graph. If it is, we can then use w_a to replace w_r . If w_a fails, we may try another wire as a candidate.
- 5) If both 3) and 4) fail, we will recover wire w_r .

Since we can determine if a graph is a bi-partite graph in linear time by DFS, we do not spend much time checking this equivalent condition. This algorithm will cost similar CPU time with *SPFD-GR*, while providing more rewiring ability.

This precise characterization can determine all the possible alternative wires which can satisfy the constraints at the fanout pins. Thus we can achieve the maximum rewiring ability under current SPFD constraints. This method can be added to any current algorithms which use the SPFD technique to do rewiring.

5. Atomic SPFD Pair Assignment Methods

With our problem formulation, we can improve the rewiring ability for all the wires in the circuits. This rewiring ability is referred as *general rewiring ability*. In fact, not all the wire replacements have the same criticality during circuit optimization. For example, when we optimize the performance, we only focus on replacing the wires in the critical path; when we optimize the routability, we want to replace the wires which cause congestion. In other words, we want to improve the rewiring ability for a subset of wires which are important for optimization. We refer to this as *selected rewiring ability*.

More selected rewiring ability can be achieved in the atomic SPFD pair assignment. Recall Case c) of the SPFD

calculation in Section 3. Given a node's out-pin SPFD, to calculate the SPFDs of the node's in-pins, we first decompose the out-pin's SPFD into an atomic SPFD, then assign the function pairs backwards to the in-pins. In this step, a function pair can be assigned to any in-pin if the SPFD can be satisfied, therefore we have the flexibility to decide which in-pin to choose. As we know, the impact of SPFD assignment has not been fully studied.

Random assignment methods have been used in [19] and [20]. In this paper, we proposed two types of heuristics depending on the optimization objectives, one is the criticality-oriented heuristic for delay optimization, and the other is the fanout-oriented heuristic for area optimization.

The basic idea is that if a wire has fewer function pairs in its SPFD, it is easier to satisfy. As the result, the wire has a greater chance to be replaced because it has fewer constraints. Therefore if removing a wire will benefit certain objective functions, we will assign fewer function pairs to this wire.

For different purposes, we should use different heuristics to guide the atomic SPFD pair assignment. In this paper, we focus on two different optimization objectives. One is the delay optimization, and the other is the area minimization.

For the delay optimization, our goal is to reduce the longest path delay in the circuits. We use the criticality-oriented heuristics to guide the atomic SPFD pair assignment. We first sort the in-pins according to their timing criticality in ascending order (i.e., the least critical in-pins are at the beginning of the list). This way, the most critical nodes are at the end of the list and tend to receive fewer function pairs.

For the area minimization, we use a fanout-related heuristic. For example, when a node has only one fanout p , if we can replace p by another wire, the node can be removed since it has no fanout. On the other hand, when a node has many fanouts, it is almost impossible to remove because it is very hard to replace all the fanouts. Based on this consideration, we try to assign fewer function pairs to the input wires with smaller fanout numbers so that they have a higher opportunity to be removed.

In order to achieve more rewiring ability, we also combined these two heuristics with other heuristics. In [21], an edge distribution scheme is applied to ignore atomic pairs that have already been assigned. In this paper, we extend the idea and propose an SPFD size oriented heuristic (here the size refers to the number of function pairs in the set). Consider an atomic function pair $P=(\alpha, \beta)$ at the output of a node and two input wires p and q which can distinguish P . Suppose p 's SPFD so far is R and q 's SPFD so far is S . If R covers α while S does not cover any of α and β , we assign P to wire p . The reason is that after the assignment, R 's size will not change. On the other hand, if we assign P to q , S 's size will increase by one.

The experimental results in Section 6 will show that the above optimized heuristic assignment methods lead to better results than the random assignment method in general, while the differences due to different assignment heuristics appear to be small.

6. Experimental Results

In our study, we use *rewiring ability* to compare different rewiring algorithms, which is defined as the *number of wires* having at least one alternative wire. The higher the rewiring ability, the

	Total #wires	SPFD-LR	SPFD-GR	SPFD-GR over SPFD-LR	SPFD-ER	SPFD-ER over SPFD-LR
C1908	423	74	99	33.8%	114	54.1%
C432	538	154	183	18.8%	208	35.1%
alu4	939	277	419	51.3%	522	88.4%
apex6	1025	270	345	27.8%	410	51.9%
dalus	1338	468	704	50.4%	739	57.9%
example2	433	85	136	60.0%	169	98.8%
term1	244	71	99	39.4%	114	60.6%
x1	557	164	222	35.4%	271	65.2%
x3	958	154	319	107.1%	366	137.7%
alu2	510	179	253	41.3%	306	70.9%
C5315	1772	500	607	21.4%	757	51.4%
Average				44.3%		70.2%

Table 1. Comparison of general rewiring ability for 4-LUT FPGA designs under circuit depth restriction

more rewiring choices an algorithm has. It usually reflects the potential of a rewiring algorithm in performing optimization.

We combined the new equivalence condition and some speed up techniques into our enhanced *SPFD*-based rewiring algorithm (*SPFD-ER*). We applied *SPFD-ER* in *LUT*-based FPGA synthesis and integrated it into the RASP system [11]. We did the following experiments: 1) Comparison of *general rewiring ability* among *SPFD-LR*, *SPFD-GR* and *SPFD-ER*; 2) Comparison of *selected rewiring ability* between different atomic *SPFD* assignment methods. 3) A primitive flow is presented to show that a larger rewiring ability helps the performance optimization.

The circuits used in our experiments are the combinational networks with 4-LUTs, obtained through *script.rugged*, *Cutmap* [9], *Red_Removal* and *Greedy_Pack*. These routines are available in SIS [16] and RASP [11].

6.1 Comparison of General Rewiring Ability

Table 1 compares the *general rewiring ability* of our enhanced method *SPFD-ER* with *SPFD-LR* and *SPFD-GR*. We implemented the *SPFD-LR* algorithm according to [19] and *SPFD-GR* algorithm according to [20]. All three programs traverse the entire circuit once, using every wire as a target wire and trying to find alternative wires that satisfy the circuit depth restriction. For the purpose of collecting statistical data, we did not make real changes to the circuit, even when rewiring was possible. Column 2 lists the number of wires in each circuit. Column 3 shows the rewiring ability of *SPFD-LR*, Columns 4 and 6 show the rewiring ability of *SPFD-GR* and *SPFD-ER*. Columns 5 and 7 show the improvement of the rewiring ability of *SPFD-GR* and *SPFD-ER* over *SPFD-LR* respectively. The results show that *SPFD-ER* has 70% more target wires that have alternative wires when compared with what *SPFD-LR* has, and 18% more when directly compared with *SPFD-GR*.

Circuits	Method A	Method B	Method C	Method D	Method E
C1908	31	34	35	35	35
C432	26	22	26	26	25
alu4	50	43	55	56	55
apex6	34	32	35	34	34
dalus	59	50	57	57	57
example2	11	14	13	13	13
term1	4	4	4	4	4
x1	14	17	18	18	18
x3	21	25	25	25	25
alu2	48	50	56	53	56
C5315	N/A*	49	72	75	74
Average ** Improvement over Method A		3.1%	10.5%	9.8%	9.8%

Table 2. Comparison of selected rewiring ability for different atomic *SPFD* assignment methods

*It fails after 8 hours runtime limitation

**The average value does not contain C5315, since one result is N/A.

6.2 Comparison among Atomic *SPFD* Pair Assignment Methods

In this sub-section, we compare the selected rewiring ability among different atomic *SPFD* pair assignment methods. We will consider delay optimization and area minimization respectively. To focus on the study of the effect of atomic *SPFD* assignment, we only apply them on *SPFD-GR*.

Table 2 shows the selected rewiring ability among the wires in the 20% ϵ -network. We list the result for Methods A ~ E. Given a function pair $P = (a, b)$ at a node's out-pin, these methods work as follows: Method A randomly assigns P to an input edge whose function distinguishes it. Method B randomly sorts the input edges and then assigns P to the first edge that can distinguish it. Method C uses a delay oriented heuristic, which sorts the edges according to their criticality (with the least critical edge in the first) and assigns P to the first edge which can distinguish it; Method D is the combination of Method C and the *SPFD* size oriented heuristic (see Section 5); Method E is the combination of Method C and the edge assignment scheme of [21]. The criticality-oriented methods can achieve about 10% more selected rewiring ability.

The atomic *SPFD* assignment methods will also help the wires on the non-critical network. Our other experimental results, which are not listed here due to page limit, show that when we combine *SPFD-ER* and criticality-oriented heuristic (*SPFD-ER* + Method C), the average general rewiring ability improvement over *SPFD-GR* + Method A is 38.1%.

Table 3 shows the delay optimization results of various function-pair assignment heuristics. We use Quartus (Version II 1.0) [1] for placement and routing, which reports the delay numbers. In Table 3, Column 2 shows the longest delay for the original circuits. The remaining columns list the results after rewiring. We can find that higher rewire ability results in better performance.

Circuit	Original Delay	Random methods				Criticality-oriented methods					
		Delay A	Reduction	Delay B	Reduction	Delay C	Reduction	Delay D	Reduction	Delay E	Reduction
C1908	15.598	15.474	0.8%	15.466	0.8%	15.625	-0.2%	15.565	0.2%	15.625	-0.2%
C432	24.731	24.372	1.5%	23.848	3.6%	22.739	8.1%	22.607	8.6%	22.198	10.2%
alu4	18.696	18.505	1.0%	18.668	0.1%	16.807	10.1%	17.094	8.6%	16.65	10.9%
apex6	8.459	8.331	1.5%	8.367	1.1%	8.178	3.3%	8.187	3.2%	8.149	3.7%
dalu	11.872	11.753	1.0%	11.828	0.4%	11.759	1.0%	11.778	0.8%	11.772	0.8%
example2	6.482	6.49	-0.1%	6.468	0.2%	6.488	-0.1%	6.484	0.0%	6.488	-0.1%
term1	6.945	6.944	0.0%	6.923	0.3%	6.927	0.3%	6.935	0.1%	6.927	0.3%
x1	6.778	6.704	1.1%	6.697	1.2%	6.711	1.0%	6.711	1.0%	6.711	1.0%
x3	7.706	7.815	-1.4%	7.681	0.3%	7.367	4.4%	7.439	3.5%	7.358	4.5%
alu2	14.64	14.709	-0.5%	14.737	-0.7%	11.619	20.6%	13.359	8.8%	11.378	22.3%
C5315	14.384	N/A*	N/A	13.989	2.7%	14.104	1.9%	13.962	2.9%	14.005	2.6%
Average			0.5%		0.9%		4.6%		3.4%		5.1%

Table 3. Delay results comparison between different heuristics

*It fails under 8 hours runtime limitation

We also did experiments for area minimization, using the fanout-number oriented heuristics instead of the delay-oriented heuristics in C, D and E. The average improvement of area minimization is 12.7%, 12.9%, 13.0%, 13.6% and 13.2% for Methods A~E respectively.

From these results, we know that the criticality-oriented methods (Methods C~E) are much better than the random methods (Methods A~B) in delay reduction with Method E performing the best. However, the difference due to different delay optimization heuristics is quite small. Moreover, from area minimization results, we see that random assignments work almost as well as optimized heuristics. The fanout-oriented methods perform only slightly better than the random methods. From these experiments, we conclude that our criticality-oriented methods are effective for delay minimization, while function-pair assignments have little impact for area minimization.

6.3 A Primitive Flow for Post-layout Rewiring

We set up a primitive flow to illustrate that the better rewiring ability of our methods is helpful for circuit performance optimization. We apply our rewiring method for post-layout delay optimization for LUT-based designs. For each benchmark circuit, we use SIS to do the logic synthesis, RASP to do technology mapping and Quartus II 1.0 [1] to do placement and routing.

Our post-layout optimization flow works as follows. 1) After Quartus finishes layout design for a circuit, the rewiring engine reads the placement information from the Quartus' output file. 2) In order to do delay optimization, we build our own delay model. Our model is based on the locations of LUTs in Quartus placement. We use statistics to count the delay between different locations in the placement. Then we estimate the delay between two LUTs as the average delay between these two locations. 3) The engine traverses the circuit for M passes to do rewiring for the wires on the ϵ -

critical paths, which will be explained in the following paragraph. 4) After rewiring, the engine passes the resulting circuit to Quartus with the original location information for each logic cell. In this case, Quartus will not re-do the placement, but only perform routing for the design and report the delay result.

By an ϵ -critical path we mean the path's delay is larger than $(1-\epsilon)D$, where D is the largest path delay of the circuit. In step 3), we increase ϵ gradually for each pass.

From Table 1, we know that *SPFD-ER* achieves 70% more rewiring ability than *SPFD-LR*. This means *SPFD-ER* has more opportunity to replace wires in the ϵ -critical path, thus reducing the size of ϵ -network. After running our delay optimization flow, we check the numbers of paths in the 25% ϵ -network under our delay model, which show that *SPFD-ER* reduces the paths in the ϵ -network by 45.4%, while *SPFD-LR* reduces by only 26.7%. The final average delay reduction is 5.8% by *SPFD-ER* and 2.6% by *SPFD-LR*.

This optimization flow is a primitive flow since we do not get the accurate timing model and routing structure for the hierarchical FPGA device, which is important for performance estimation. Our experiment is only intended to illustrate the relationship between rewiring ability and the optimization potential.

The runtime for our method is 12.5 times that of *SPFD-LR*. This longer runtime is due to the equivalent condition test for the rewiring. It can be regarded as a trade-off between synthesis quality and CPU time.

ATPG based methods, as [22], usually have fast CPU times. We did not directly compare the rewiring ability with them since the starting points are different. Our method is for FPGA circuits while they are usually operating on simple-gate circuits.

For large designs, we must use the partition method as [20], since the CPU time for BDD operations will explode without partition. With partitioning, the CPU time is proportional to the circuit size.

7. Conclusion and Future Work

In this paper we present an in-depth study of the theory and algorithms for the *SPFD*-based rewiring, and explore the flexibility in the *SPFD* calculation. We develop a theorem and an efficient algorithm for a more precise characterization of feasible *SPFD*-based rewiring. Extensive experimental results show that for LUT-based FPGAs, the rewiring ability of our algorithm is 18% greater than the *SPFD*-based global rewiring algorithm (*SPFD-GR*) and 70% greater than *SPFD-LR*.

We also study the impact of using different atomic *SPFD* pair assignment methods during the *SPFD*-based rewiring. Our study concludes that optimized heuristic assignment methods lead to better rewiring ability than the random assignment methods in general, while the differences due to different assignment heuristics appear to be small. The improvement on selected rewiring ability is about 10%, and the combination of *SPFD-ER* and atomic *SPFD* assignment brings us 38% improvement in general rewiring ability.

Runtime is the bottleneck for our algorithm, and we will reduce it in our future work. We will develop some heuristics to guide the strategy in selecting target wires and alternative wires. Thus we can speed up the rewiring process and achieve improved performance. Also a simultaneously *SPFD* rewiring technique can be applied in order to accelerate the process (reader may refer to [23]).

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